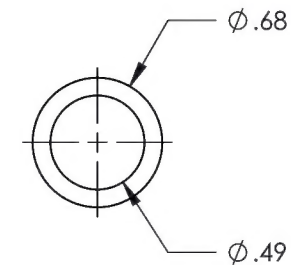
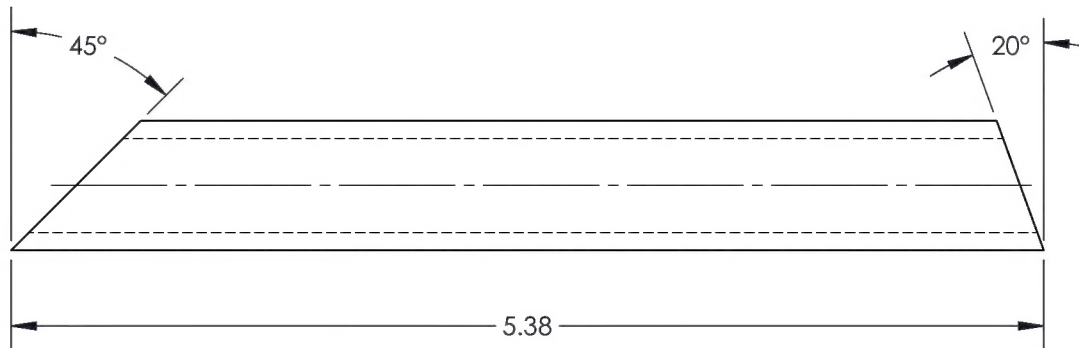
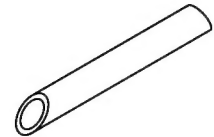


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	7/22/2013	CFS	
2	15-0358	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIMS WAS (Ø.675) IS Ø.68, WAS (Ø.490) IS Ø.49.	11/13/2015	DPD	JAG



USED ON
20NR-119
8NR-119
20NR-86
8NR-86

DART AEROSPACE	
TITLE SUPPORT TUBING	
DWG NO. 20NR-119-10	REV 2
MAT'L 1018/1026 CDS	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 1°	FINISH SEE WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-119-10	1	SUPPORT TUBING	1018/1026 CDS	